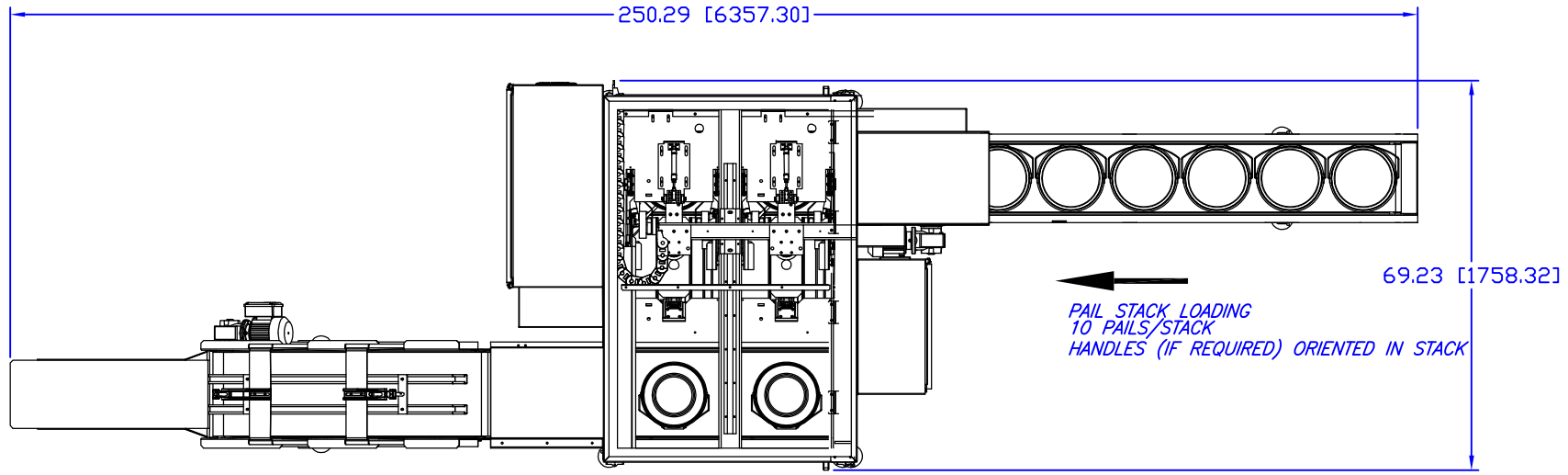
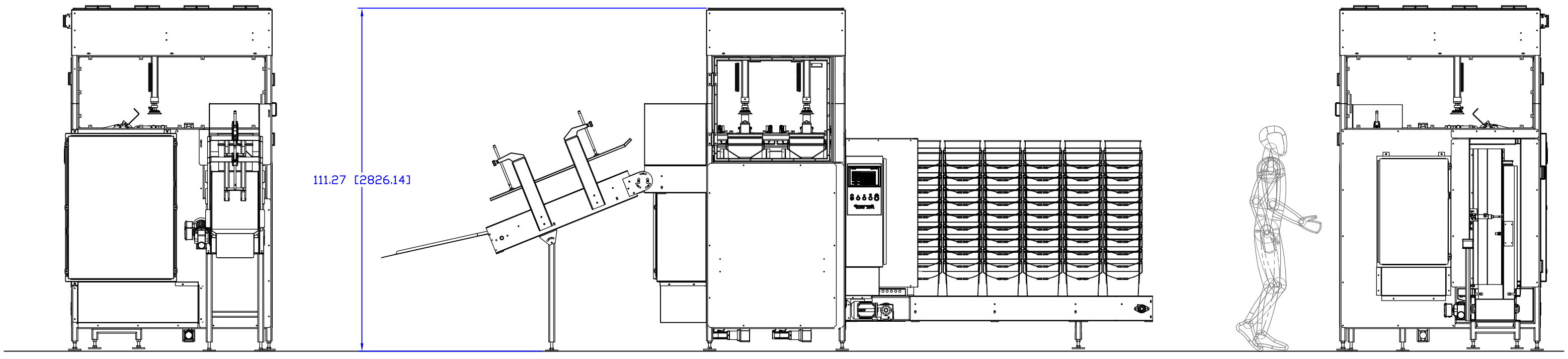
MATERIALS OF CONSTRUCTION

FRAME	EPOXY, POWDER COATED CARBON STEEL
ADJUSTABLE FEET	STAINLESS STEEL (303/304)
CONVEYOR SIDES	STAINLESS STEEL (303/304)
ROLLER CONVEYORS	EPOXY, POWDER COAT FRAME, ZINC PLATED ROLLERS
CHAIN SPROCKETS	CAST STEEL
CONVEYOR COMPONENTS	STAINLESS STEEL, MILD STEEL-PAINTED
FASTENERS	ZINC PLATED CRS
CONVEYOR BEARINGS	DODGE PAINTED STEEL, SS
CONVEYOR DRIVE GEARBOX	PAINTED 20:1 MORSE/RAIDER GEARBOXES
CONVEYOR DRIVE MOTORS	SEW-EURODRIVE, 1/2-HP MOTORS, 480 VAC, 3', 60 HZ
PNEUMATIC TUBING	LD POLYETHYLENE
PNEUMATIC FITTINGS	PLASTIC AND SS
SPARE	ENCLOSURE EXPANSION, I/O AVAILABLE

ELECTRICAL SPECIFICATIONS

MAIN POWER	480 VAC, 3ø, 60HZ, 20 AMP (CONVEYORS) PASE GROUP, INC. TO SUPPLY STEP-DOWN TRANSFORMER FOR 110
AIR REQUIREMENTS	80-90 PSI, 15 SCFM (MINIMUM)
OPERATOR INTERFACE	ALLEN BRADLEY PANELVIEW 400+
PLC	ALLEN-BRADLEY, COMPACTLOGIX (MODEL 1769-L32E)
MACHINE ENVIRONMENT CLASSIFICATION	UL - OPTIONAL
MACHINE ELECTRICAL ENCLOSURES	NEMA 12, PAINTED CARBON STEEL
CONVEYOR DRIVES	VARIABLE SPEED (0-60 FPM) A-B POWERFLEX VFD'S
MACHINE SENSORS	PROXIMITY OR LIMIT SWITCH, SICK, BANNER, TURK (24 VDC)
ETHERNET	OPTIONAL





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± .010 ON ALL FRACTIONS AND ONE OR TWO PLACE DECIMALS

± .005 ON ALL THREE PLACE DECIMALS

± 1° UNLESS OTHERWISE NOTED

2-STATION, 3-AXIS SERVO-DRIVEN PAIL DENESTER

PASE GROUP
Projects And Systems Engineering Group, Incorporated

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